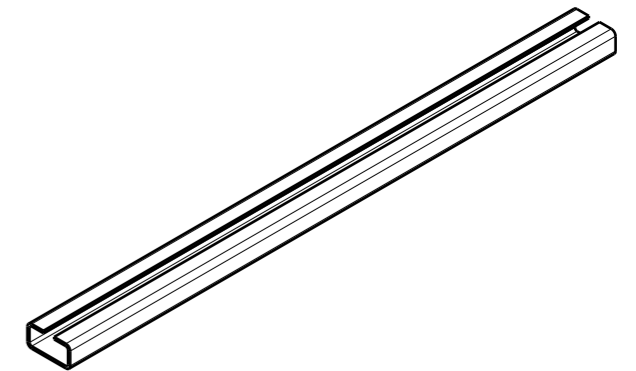
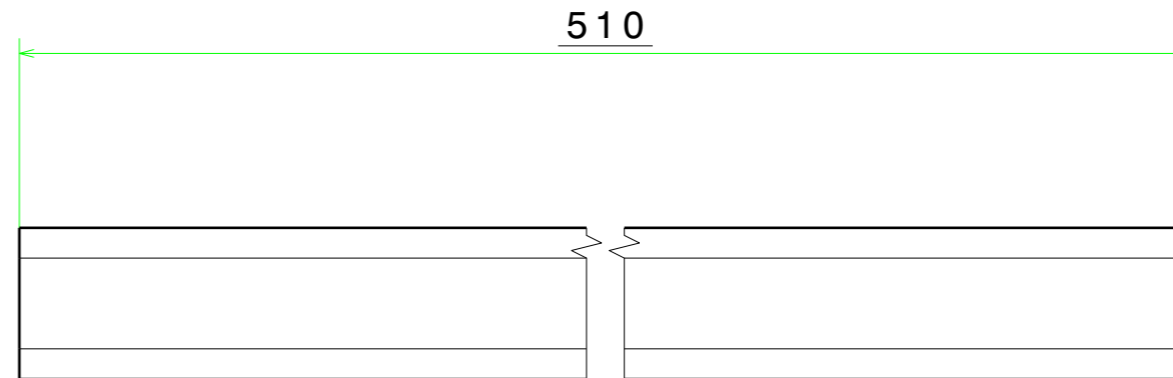
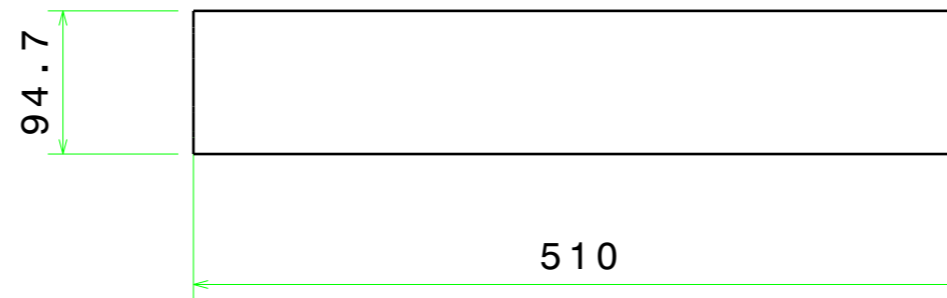
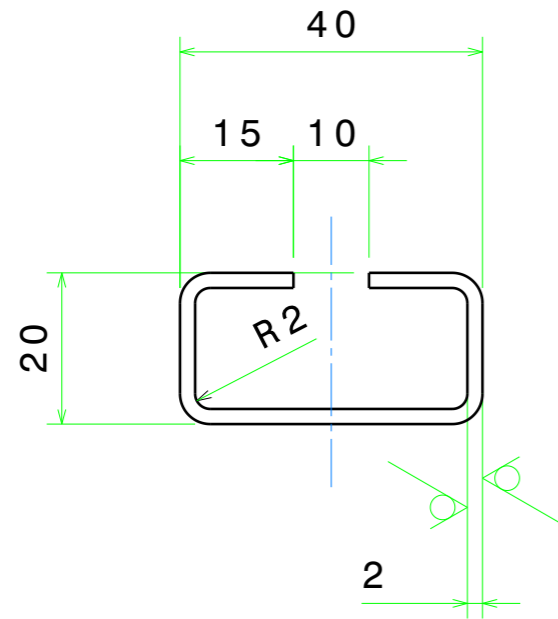


ISO 13920 Welded Construction	Nom. Size		Class
	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A \pm	E \pm
	Nom. Size		Class
	ISO 2768 General Tolerances TS 12708 Steel Casting		
L mm	Ham	Ypl.	
40	1,5	0,2	
100	2,0	0,3	
<250	3,0	0,4	
<400	3,0	0,6	
<630	4,0	0,7	
<1000	6,0	0,8	

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color		Modif. No	Modification Description	Date	Sign



Unfolded view


Isometric view

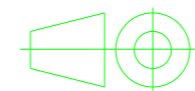
Ra 12.5

Edge without
dimension
according to
DIN ISO 13715

Tolerance for
holes and shafts
without marks
on drawing

Hole H12-Shaft h12

				S355J2 EN10025		0,8
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlyk Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> mX <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	L.Giovinazzo	09/02/2023	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.Borlo	09/02/2023	1:1		
	Prepared	M.Cojocar	09/02/2023			
		Bending Sheet			GZ11.07.21.10007	
-						
Date:09/02/2023				Sheet : 1/1	Size:A3	Rev: 00



Bending Sheet

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